

Work Order ID 65890

Wednesday, January 26, 2011 2:23:58 PM



Page 1

Item ID: D3876-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Protector - Fwd Wall

Start Date: 1/26/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

RL

Date: 11-01-26

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3876 □ Dwg Rev: A □ Prog Rev: A □ 2-
Deburr if necessary

B311-1-28

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

8/54/01/28

(2)

B311-1-28

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Salvatore

(2)

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

PAP65888

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CL1101131

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Picklist Print

Wednesday, January 26, 2011 2:24:05 PM

Page 1

Work Order ID: 65890

Parent Item: D3876-3

Parent Item Name: Protector - Fwd Wall


Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	3,548.678	3.86	8.126316			
													
GE PLASTICS LEXAN SHEET												1811-1-28	

Location

Loc Qty

Loc Code

MAT

3548.6788

115261

892.6788

116236

2656

116236

2

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DART AEROSPACE LTD		Work Order:	65890
Description: Protector – Fwd Wall		Part Number:	D3876-3
Inspection Dwg: D3876 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.43	+/-0.030	3.43	*		BT01	
11.05	+/-0.030	11.05	✓		T	
18.69	+/-0.030	18.69	✓		T	
25.86	+/-0.030	25.86	0		T	
25.34	+/-0.030	25.34	✓		T	
21.86	+/-0.030	21.86	✓		T	
7.84	+/-0.030	7.84	✗		T	
5.40	+/-0.030	5.40	✓		T	
4.15	+/-0.030	4.15	✓		T	
0.35	+/-0.030	333	✓		V IB	
0.125	+/-0.010	-130	✓		V	
1.84	+/-0.030	1.851	✓		V	

Measured by:	IB	Audited by:	J	Prototype Approval:	N/A
Date:	11-1-28	Date:	11/01/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	AS

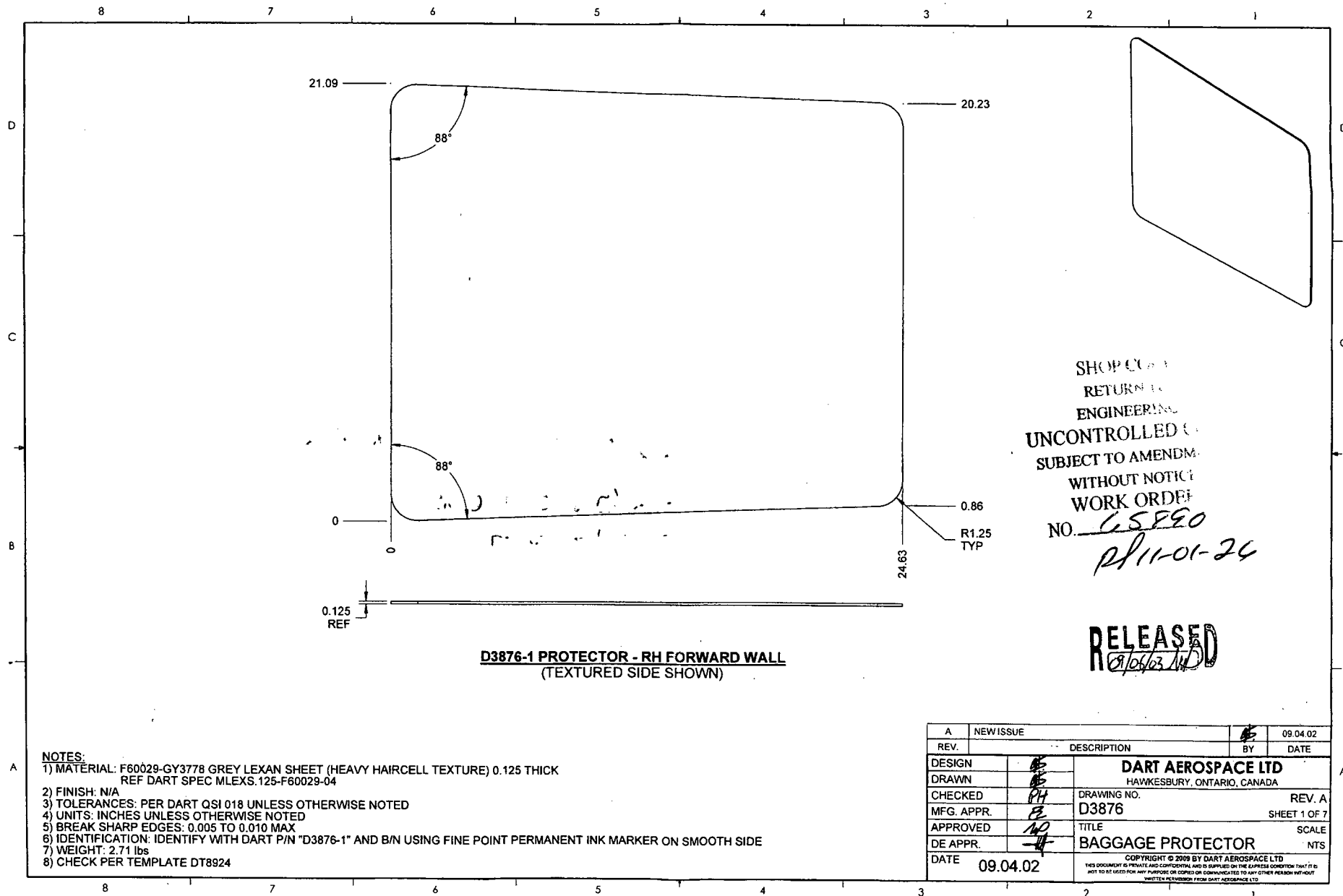
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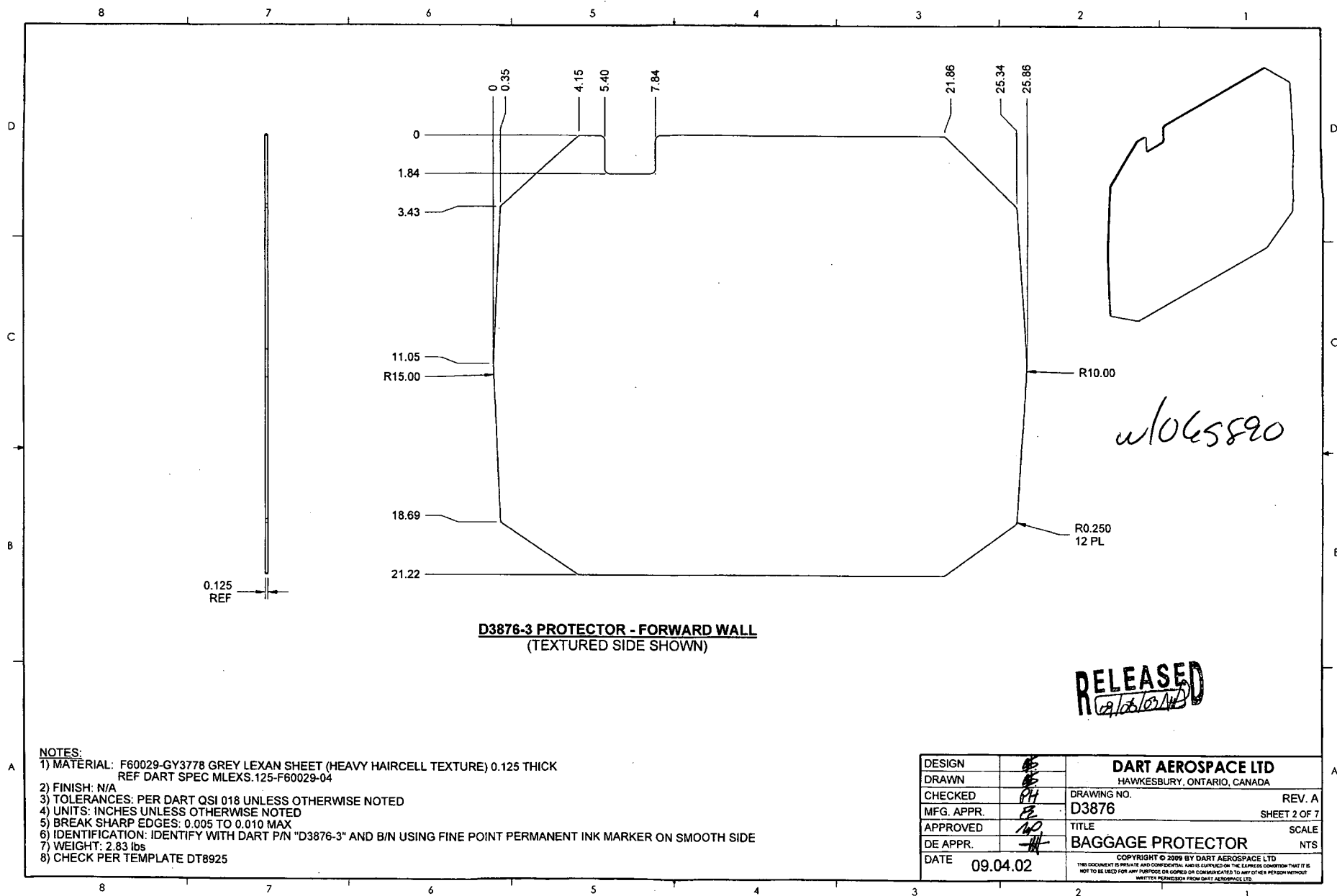
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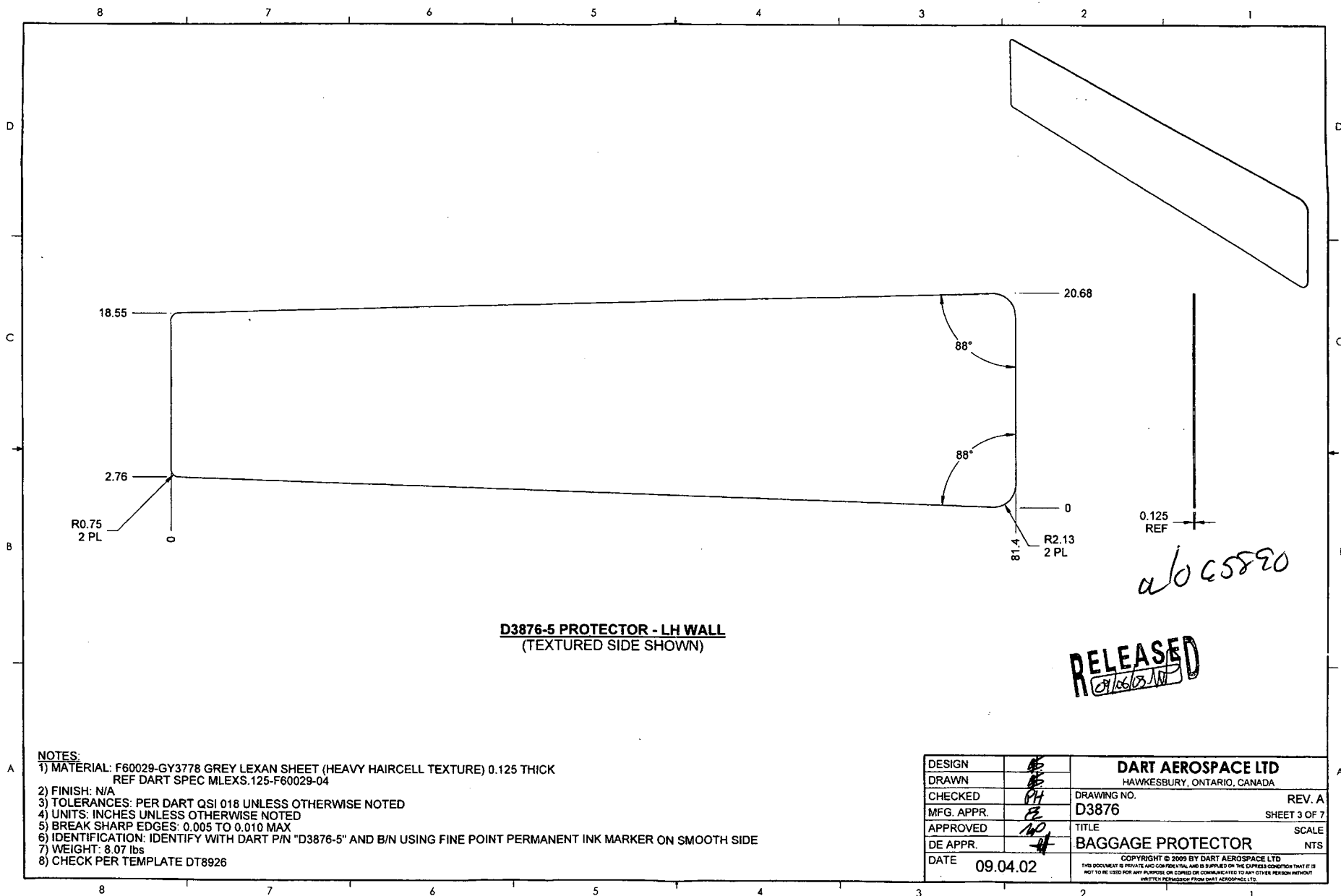
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RELEASED
07/06/09

01065890

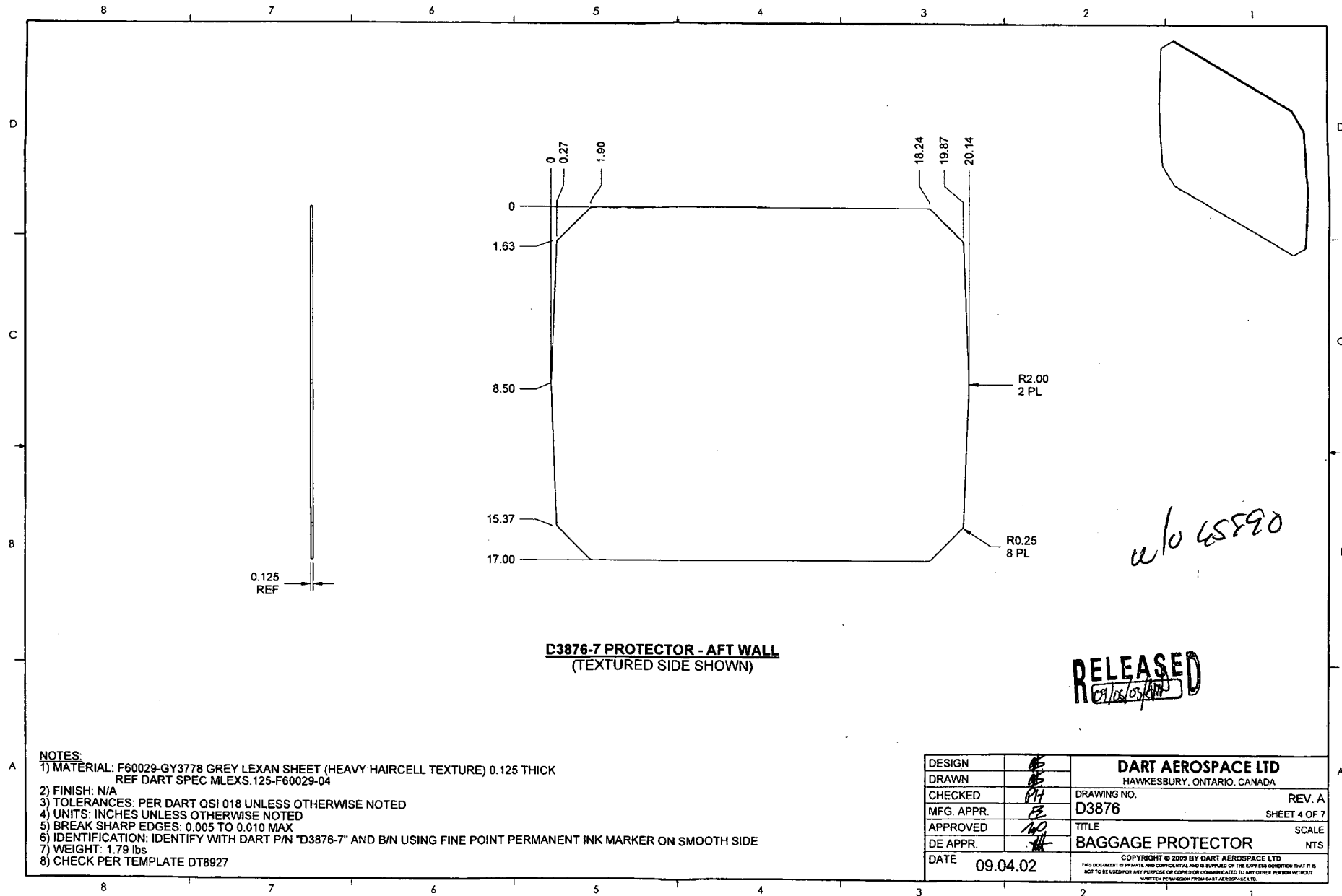
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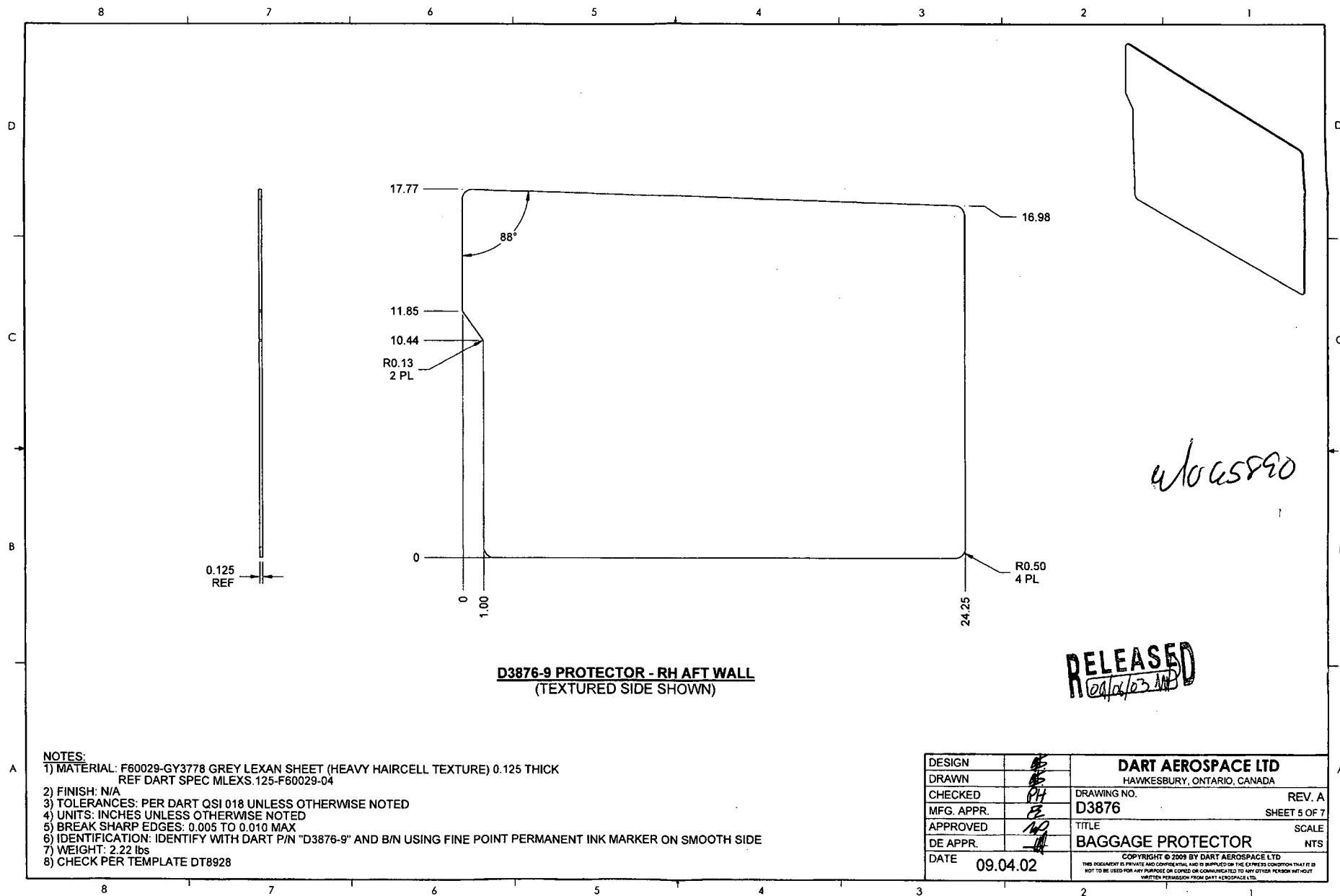
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D3876-9 PROTECTOR - RH AFT WALL
(TEXTURED SIDE SHOWN)

RELEASED
04/03/03

- NOTES:**
- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-9" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
 - 7) WEIGHT: 2.22 lbs
 - 8) CHECK PER TEMPLATE DT8928

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	EE	D3876	SHEET 5 OF 7
APPROVED	169	TITLE	SCALE
DE APPR.	11	BAGGAGE PROTECTOR	NTS
DATE	09.04.02	COPYRIGHT © 2009 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

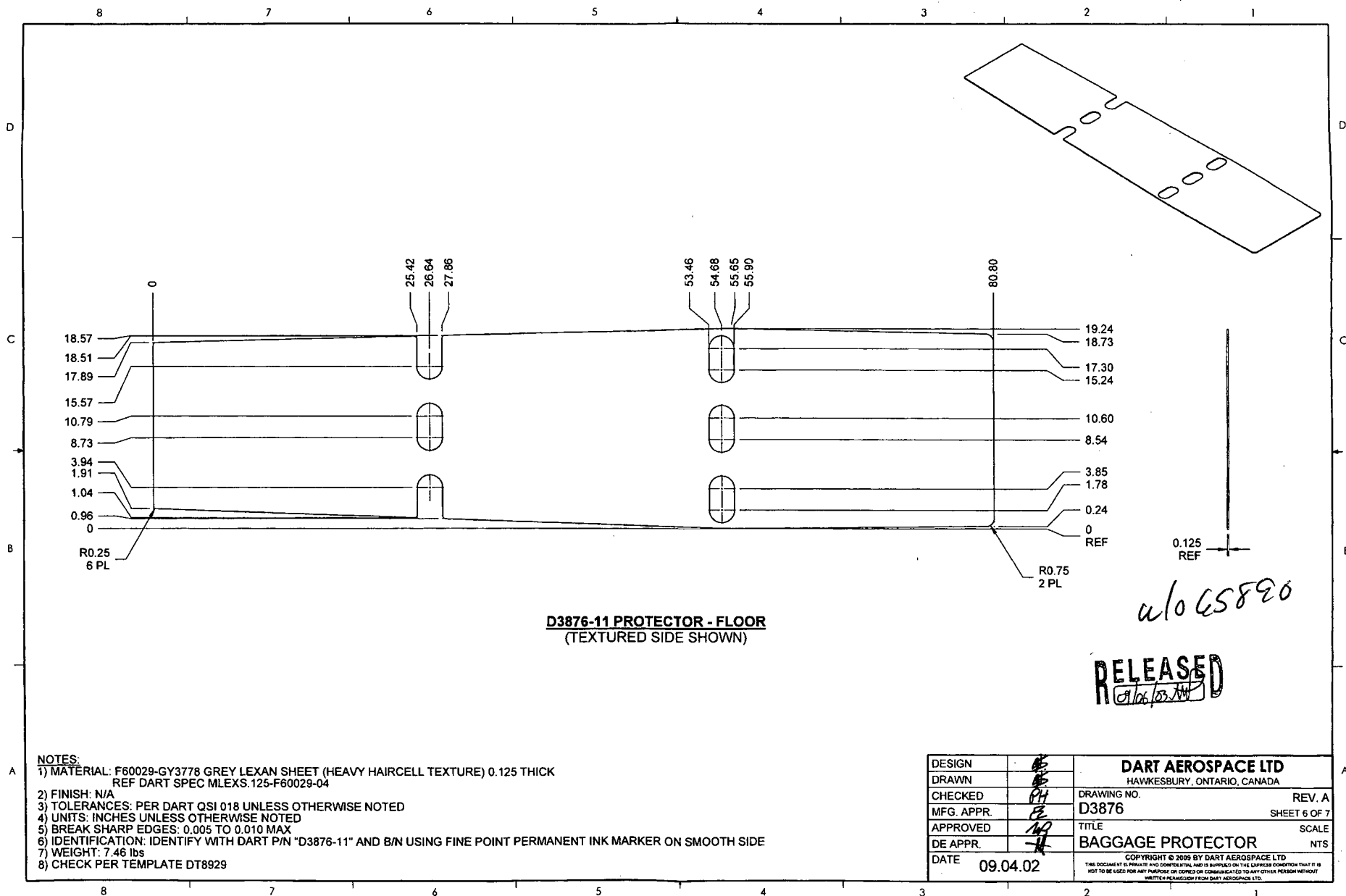
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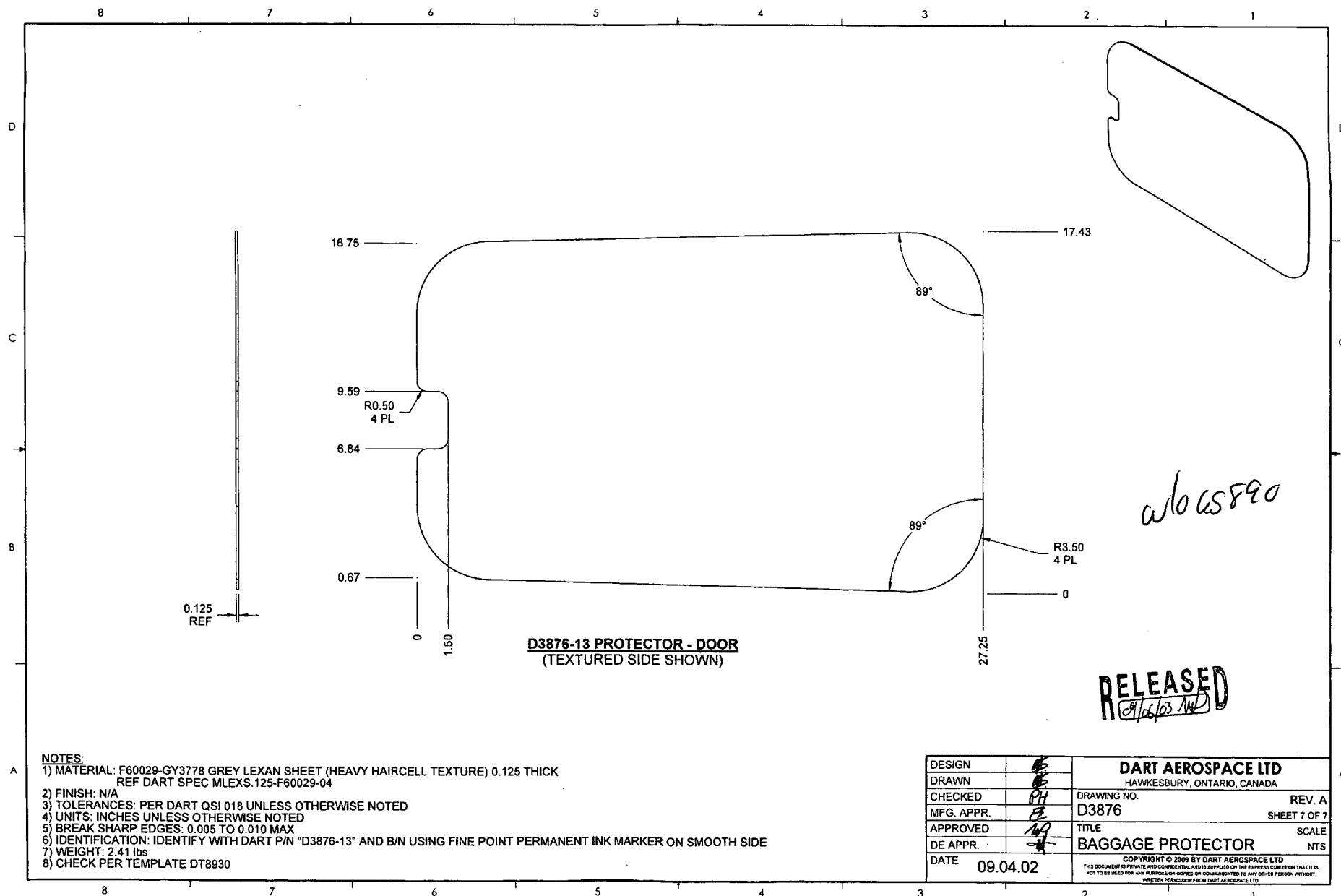
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